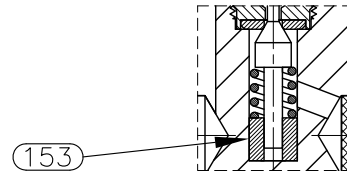
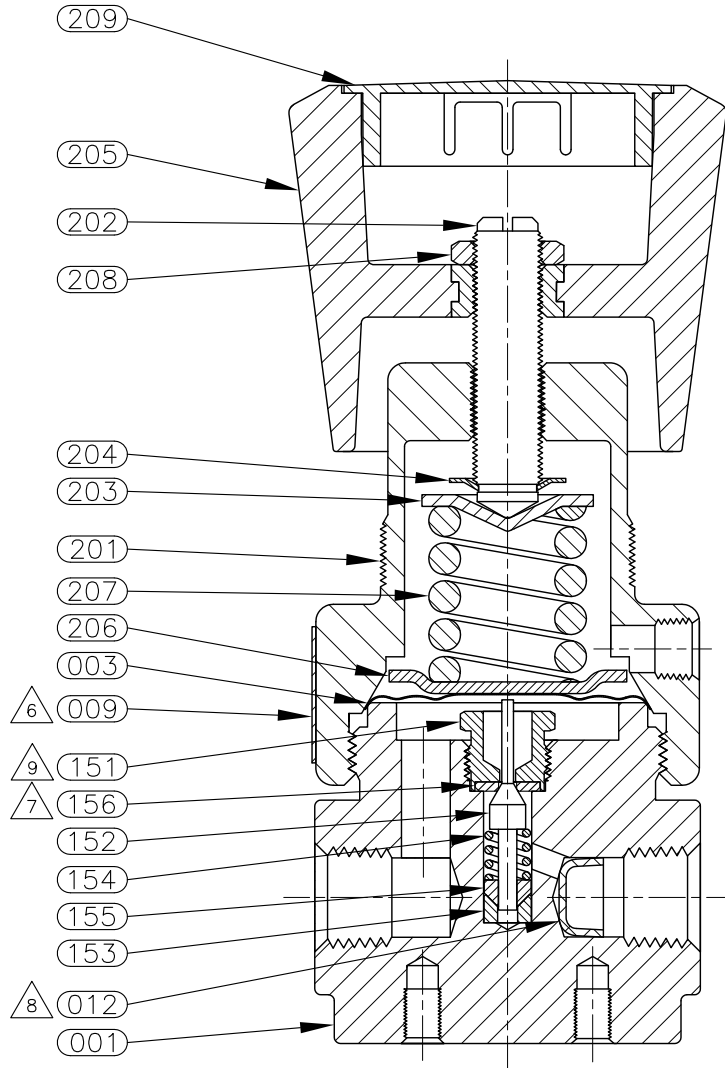


NOTE:

1. APPLY A THIN UNIFORM COATING OF LUBRICANT (P/N 9575) TO THE FOLLOWING:
FIND NO. 203 INDENTED PORTION OF SPRING BUTTON
FIND NO. 202 ADJUSTING SCREW THREADS
FIND NO. 201 BONNET CONICAL SURFACE AND INTERNAL THREADS
2. TORQUE REQUIREMENTS:

FIND NO. 151	---	70-80 IN.-LBS.	(TEFLON SEAT WITH BRASS SEAT RETAINER)
		110-120 IN.-LBS.	
FIND NO. 201	---	105-115 FT.-LBS.	(BRASS BODIES)
		120-130 FT.-LBS.	(SST, MONEL, & HASTELLOY BODIES)
FIND NO. 208	---	75 IN.-LBS.	
3. VALVE SEAT (FIND NO. 156) SHALL BE INSTALLED WITH CHAMFER TOWARDS VALVE (FIND NO. 152).
4. DURING PERFORMANCE OF ACCEPTANCE TEST, WHILE REGULATOR IS PRESSURIZED WITH MAXIMUM RATED INLET PRESSURE, SET OUTLET PRESSURE TO 110% OF RATED OUTLET PRESSURE, LOOSEN NUT (FIND NO. 208), HOLD ADJUSTING SCREW (FIND NO. 202) FIXED WITH SCREWDRIVER, TURN HAND KNOB (FIND NO. 205) CLOCKWISE UNTIL IT CONTACTS BONNET (FIND NO. 201), RETIGHTEN (FIND NO. 208). FREE (FIND NO. 205) BY TURNING IT COUNTER-CLOCKWISE 1/4 TURN. THIS SETS THE LIMIT ON MAXIMUM OUTLET PRESSURE TO ABOUT 110% OF RATED MAXIMUM OUTLET PRESSURE.
5. FILTER (FIND NO. 012) USED ONLY ON BRASS & SST BODIES WITH 1/8 AND 1/4 NPT PORT TYPE.
- 6 LABEL TO BE LOCATED BETWEEN FLATS OPPOSITE OF VENT PORT. (LABEL TO BE LOCATED BETWEEN FLATS COVERING VENT PORT ON 44-22XX-2XX-1331 AND 44-22XX-2XX-1173 MODS ONLY).
- 7 NOTE DIFFERENT TORQUE REQUIREMENTS FOR DIFFERENT SEAT MATERIALS.
- 8 FILTER TO BE INSTALLED IN INLET AND INLET GA. PORTS.
- 9 SULFINERT COATED PARTS, HAND TORQUE TO 150-160 IN-LBS.

VALVE ASSEMBLY
WITH 4395-6

A60840-01: HANDKNOB ADJUSTING

N	3-28-12	5238-12	CMB	DP	TESCOM CORPORATION INDUSTRIAL CONTROLS DIVISION ELK RIVER, MN USA INFORMATION CONTAINED ON THIS DOCUMENT IS THE PROPERTY OF TESCOM CORPORATION. NO RIGHTS ARE CONVEYED NOR IS PERMISSION TO DISCLOSE TO OTHERS GIVEN. UNLESS OTHERWISE SPECIFIED: .0 ± .020 ANGLES: ±1° .00 ± .010 .000 ± .005 SURFACE ROUGHNESS: 100/ CORNER & FILLET RADII: .005-.020 THREADS: CLASS 2 REMOVE ALL BURRS MFG. SPEC. 60301	MATERIAL: FINISH: DRAWN BY: ERW 12-12-95 CHECKED BY: JD 12-12-95 APPROVED BY: JD 12-12-95 NAME ASSEMBLY INFO 44-2200 SCALE: 1:1 CODE NO. 13669 SIZE C NUMBER A60840-01 SHT. 1 OF 1			
M	5-20-11	5340-11	SKO	BJT					
L	3-31-08	5134-08	CLR	JDC					
K	2-14-06	1117-06	RAG	JDJ					
J	1-15-04	1051-04	JK	MKS					
H	7-30-03	1481-03	RAG	MKS					
G	11-27-01	1355-01	SKO	MKS					
F	9-1-01	856-00	JLS	MKS					
E	2-16-01	1-01	RAG	DP					
D	8-1-00	931-00	JLS	MKS					
REV.	DATE	ECO NO.	BY:	APPR					
REVISIONS									
REFERENCE DRAWING(S)									