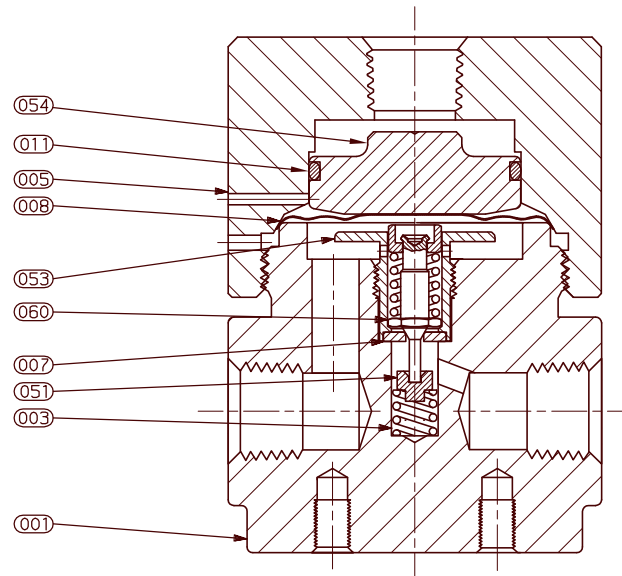




NOTE:

1. APPLY A THIN UNIFORM COATING OF LUBRICANT (P/N 9575) TO THE FOLLOWING:
ALL O-RING SURFACES
FIND NO. 005 DOME CONICAL SURFACE AND INTERNAL THREADS
2. TORQUE REQUIREMENTS:
FIND NO. 005 - - - - - 105-115 FT.-LBS. (BRASS BODIES)
120-130 FT.-LBS. (SST, MONEL, & HASTELLOY BODIES)
FIND NO. 053 - - - - - 50-60 IN.-LBS. (F)
3. VALVE SEAT (FIND NO. 007) SHALL BE INSTALLED WITH CHAMFER TOWARDS VALVE (FIND NO. 060).

A60855-09: PISTON STYLE DOME LOAD

TESCOM CORPORATION INDUSTRIAL CONTROLS DIVISION BLK RIVER, MN USA				MATERIAL:	
				X	
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				X	
UNLESS OTHERWISE SPECIFIED: .0 ± .020 ANGLES: ±1° .00 ± .010 .000 ± .005 SURFACE ROUGHNESS: 100 CORNER & FILLET RADII: .005-.020 THREADS: CLASS 2 REMOVE ALL BURRS MFG. SPEC. 60301				DRAWN BY: SJW 7-24-96 MKS CHECKED BY: MKS 7-26-96 APPROVED BY: MKS 7-26-96	
REV. DATE ECO NO. BY: APPR				NAME	
REVISIONS				ASSEMBLY INFO 44-2300	
REFERENCE DRAWING(S)				SCALE: 2:1 SIZE: C NUMBER: A60855-09	
DRAWING MADE IN THIRD ANGLE PROJECTION (DO NOT SCALE DRAWING)				CODE NO. 13669 SHT. 1 OF 1	